GOULD MODEL 3409-900 PUMP ONLY SPECIFICATIONS

- 1. Goulds Pump Model 3409-900 L, 14x18-23 single stage, horizontal split-case centrifugal pump available from ITT/Goulds Pump Company, Seneca Falls, NY or equivalent pump from another manufacture that will attach to an existing motor and mounting frame and offer equivalent performance.
- 2. Service Liquid, Seawater
- 3. Performance requirements: 7000 gpm at 93.8 feet of total dynamic head (TDH) with maximum net positive suction head requirement of 11 feet of water absolute at this flow rate.
- 4. Cast Iron casing and double suction, 20.5-inch diameter impeller
- 5. Flange, intake/discharge 125# flat face
- 6. Type 316 stainless steel shaft and shaft sleeves.
- 7. Type 316 stainless steel casing and impeller wear rings.
- 8. Packed stuffing box type shaft seals (acrylic yarn impregnated with petroleum lubricants and graphite.
- 9. Grease lube bearings.
- 10. 18-inch flanged suction and 14-inch flanged discharge ports; flange drilling and pressure capabilities to match Class 125 ANSI B16.1.
- 11. No Electric Motor <u>Pump Only</u>.
- 12. Flexible shaft coupling and coupling guard to be included separately.
- 13. No Mounting Base <u>Pump Only</u>. Existing motor will be mounted to the left side of the pump when facing the suction flange (clockwise pump shaft rotation when viewed from the motor).
 - This bid is for a **<u>pump only</u>** without electric motor or mounting base frame.
 - Client already has a 200 horsepower, TEFC premium efficiency, 60 Hz, 460/480 volt, 900 RPM, 449T frame motor and pump mounting base.
 - Price to include all shipping and handling costs FOB, Natural Energy Laboratory of Hawaii Authority (NELHA), Kailua-Kona, Hawaii 96740